

## CLAIMS

What is claimed is:

1. A system that facilitates measurement and correction of overlay between multiple layers of a wafer, comprising:
  - an overlay target that represents overlay between three or more layers of a wafer; and
  - a measurement component that determines overlay error existent in the overlay target, and thereby determines overlay error between the three or more layers of the wafer.
2. The system of claim 1, further comprising a control component that utilizes the overlay error determined by the measurement component to correct overlay error between the three or more layers of the wafer.
3. The system of claim 2, wherein the control component provides more correction in a first dimension and less correction in a second dimension in an instance that precision of overlay alignment is more important in the first dimension when compared to the second dimension.
4. The system of claim 2, wherein a substantial overlay correction between non-adjacent layers of the wafer in a first dimension correlates to a substantial overlay correction between adjacent layers of the wafer in a second dimension.
5. The system of claim 2, wherein an insubstantial overlay correction between non-adjacent layers of the wafer in a first dimension correlates to an insubstantial overlay correction between adjacent layers of the wafer in a second dimension.

6. The system of claim 2, wherein the control component manipulates at least one of temperature(s) associated with a process step, pressure(s) associated with a process step, concentration of gas(es) within a process step, concentration of chemical(s) within a process step, composition of gas(es) within a process step, composition of chemical(s) within a process step, flow rate of gas(es) within a process step, flow rate of chemical(s) within a process step, timing parameters associated with a process step, and excitation of voltages associated with a process step.
7. The system of claim 2, wherein at least one of concentration, rate of flow, and degree of abrasiveness is controlled to correct overlay error.
8. The system of claim 2, wherein the control component facilitates correction of rotational overlay error.
9. The system of claim 2, wherein the measurement component and the control component facilitate *in situ* correction of overlay error.
10. The system of claim 2, the control component facilitating simultaneous overlay correction of two or more wafers.
11. The system of claim 1, wherein the overlay target has a structure of at least one of box-in-box, frame-in-frame, segmented frame, and periodic structure.
12. The system of claim 1, wherein the overlay target comprises one or more gratings.
13. The system of claim 1, the measurement component comprising:
  - an optical microscope utilized to capture an image of the overlay target; and
  - a comparison component that compares the captured image with one or more stored images, wherein the comparison facilitates determination of overlay error existent in the overlay target.

14. The system of claim 1, the measurement component comprising:  
a light emitting component that delivers light incident to the overlay target;  
a light capturing component utilized to capture a signature that results from the incident light contacting the overlay target; and  
a comparison component that compares the captured signature with one or more stored signatures, wherein the comparison facilitates determination of overlay error existent in the overlay target.
15. The system of claim 1, wherein optical microscopy techniques are utilized to facilitate measurement of overlay error existent in the overlay target.
16. The system of claim 1, wherein scatterometry techniques are utilized to facilitate measurement of overlay error existent in the overlay target.
17. The system of claim 1, wherein scanning electron microscopy techniques are utilized to facilitate measurement of overlay error existent in the overlay target.
18. The system of claim 1, wherein Fourier transform infrared scatterometry techniques are utilized to facilitate measurement of overlay error existent in the overlay target.
19. A stand-alone metrology unit comprising the system of claim 1.
20. The system of claim 1, the overlay target associated with a particular die on the wafer.
21. The system of claim 1, the wafer subdivided into a grid comprising a plurality of cells, wherein the grid facilitates measurement and recordation of overlay error at particular portions of the wafer.
22. The system of claim 19, the wafer discarded if a threshold percentage of cells exhibit a threshold level of overlay error.

23. A method for measuring and correcting overlay error in more than two layers of a wafer, the method comprising:  
generating a multi-layered overlay target, wherein disparate layers of the overlay target represent disparate layers of the wafer; and  
approximating overlay error of non-adjacent layers of the wafer *via* measuring overlay error between the representative layers of the overlay target.
24. A stand-alone metrology unit utilizing the method of claim 21.
25. The method of claim 21, further comprising:  
correcting overlay error between non-adjacent layers of the wafer based at least in part on the measured overlay error existent in representative layers of the overlay target.
26. The method of claim 23, the overlay error corrected *via* modifying one or more of temperature(s) associated with a process step, pressure(s) associated with a process step, concentration of gas(es) within a process step, concentration of chemical(s) within a process step, composition of gas(es) within a process step, composition of chemical(s) within a process step, flow rate of gas(es) within a process step, flow rate of chemical(s) within a process step, timing parameters associated with a process step, and excitation of voltages associated with a process step.
27. The method of claim 21, further comprising approximating overlay error between adjacent layers on a wafer *via* measuring overlay error between the representative layers of the overlay target.
28. The method of claim 25, further comprising correcting overlay error between adjacent layers of a wafer based at least in part on the measured overlay error existent in representative layers of the overlay target.

29. The method of claim 26 further comprising:  
substantially correcting overlay error between non-adjacent layers of the wafer in a first dimension; and  
substantially correcting overlay error between adjacent layers of the wafer in a second dimension.
30. The method of claim 26, further comprising:  
insubstantially correcting overlay error between non-adjacent layers of the wafer in a first dimension; and  
insubstantially correcting overlay error between adjacent layers of the wafer in a second dimension.
31. The method of claim 26, further comprising providing a greater amount of overlay correction in one particular direction in comparison to a substantially perpendicular dimension.
32. The method of claim 23, further comprising simultaneously correcting overlay in two or more wafers based at least in part upon the measured overlay error.
33. A system that corrects overlay error between three or more layers of a wafer, comprising:  
means for creating an overlay target, the overlay target representing three or more layers of a wafer;  
means for measuring overlay error on the overlay target, the measurements representing overlay error existent between non-adjacent layers of the wafer; and  
means for correcting overlay error between non-adjacent layers of the wafer based at least in part on the measurements relating to the overlay target.

34. A system for correcting overlay error between three or more layers of a wafer, comprising:

a component that receives measurements associated with overlay error between three or more layers of the wafer; and

a control component that effectuates a particular overlay error correction in a first dimension between adjacent layers of the wafer corresponding to a substantially similar overlay error correction in a second dimension between non-adjacent layers of the wafer.